

INSTRUCTIONS

PPF48 AND PPF60 REEL FEEDERS

1. Clean both ends of trough and clean the grooves in the trough end caps. Use PVC cleaner (not furnished). Wipe dry.
2. Apply PVC cement (not furnished). Slip ends of trough into the grooves in the trough end caps. Wipe off any excess cement. Make sure trough is seated in both caps. Place assembly where cement can dry undisturbed.
3. Clean both ends of 1 inch (2.54 cm) PVC pipe and clean inside of 1 inch (2.54 cm) PVC and caps. Use PVC cleaner.
4. Apply glue and slip caps onto pipe giving the cap a 1/4 twist to make sure caps fully seats. Wipe off any excess cement.
5. After 5-10 minutes, use a straight screw driver and start a round head screw into the center of each pipe cap. Remove screws and insert through the hole in the trough ends. Screw into pipe caps and continue to tighten until the shoulder of the screw seats on the PVC cap. **DO NOT THREAD SCREW FARTHER THAN SHOULDER.**

**BROWER
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